

Figure 1

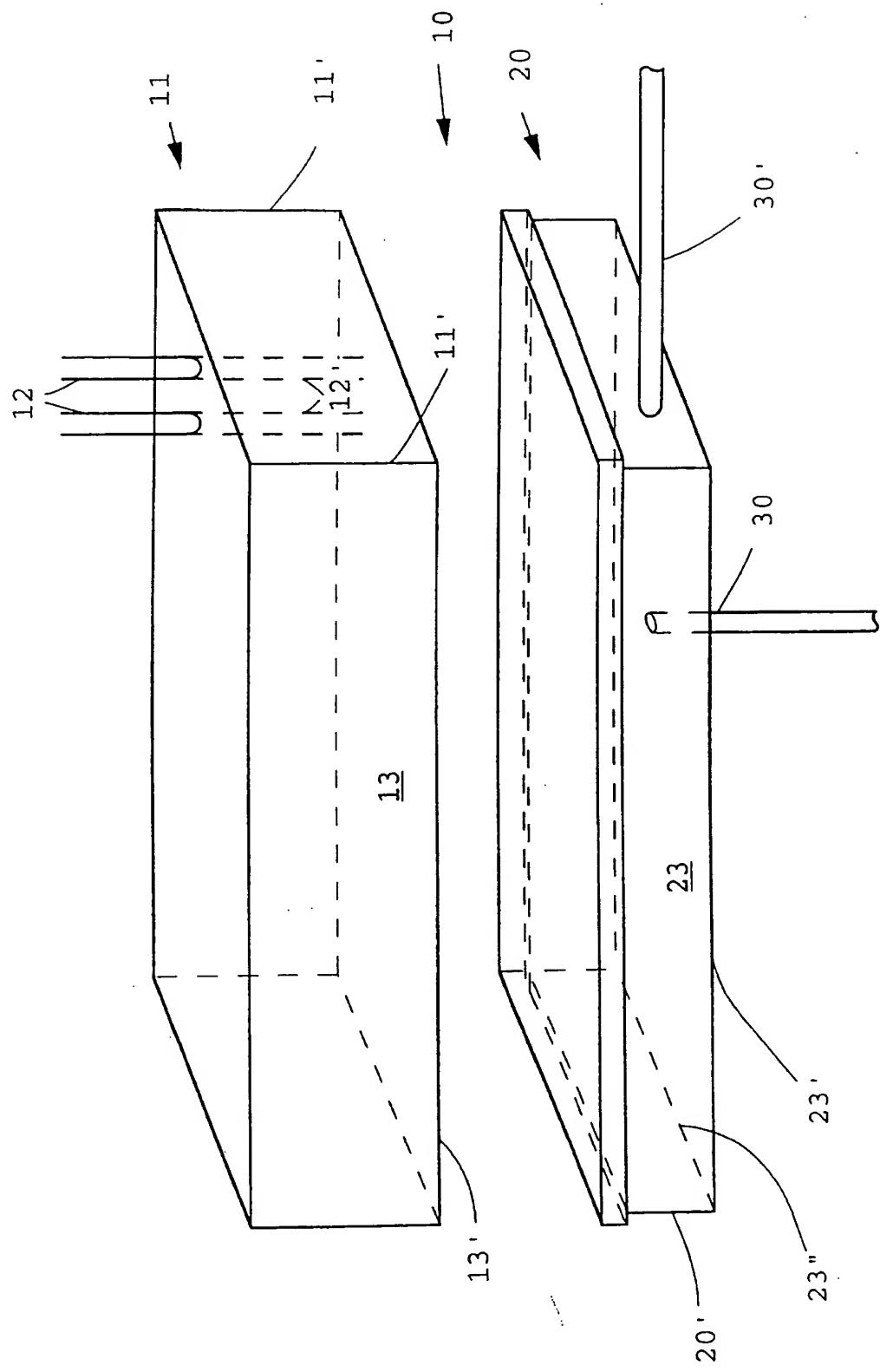


FIG. 2

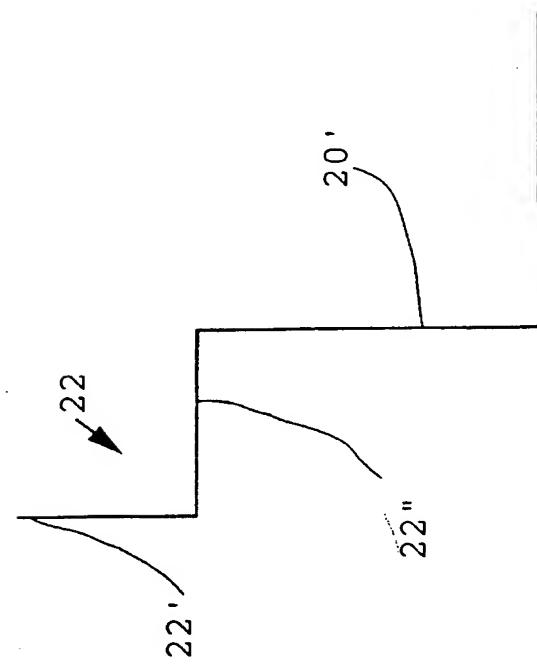
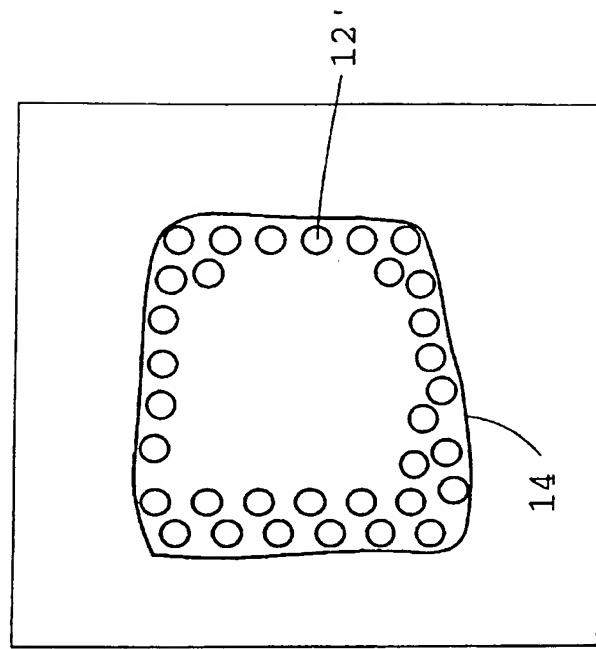


FIG. 2A

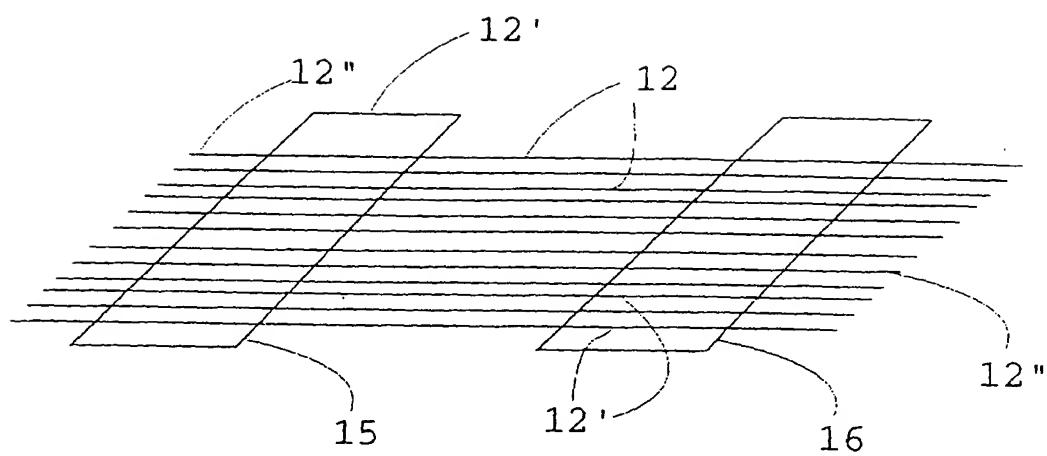


FIG. 3

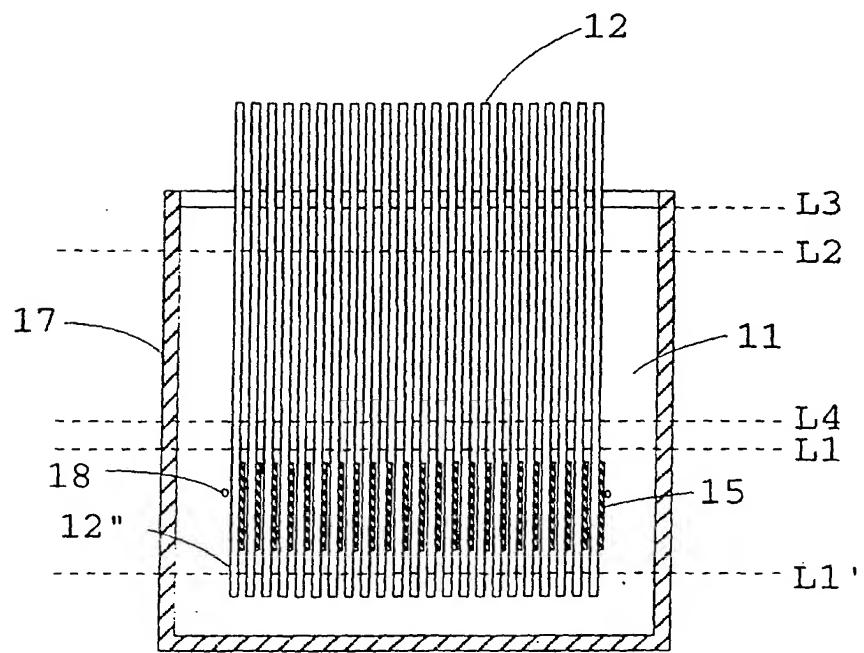


FIG. 4

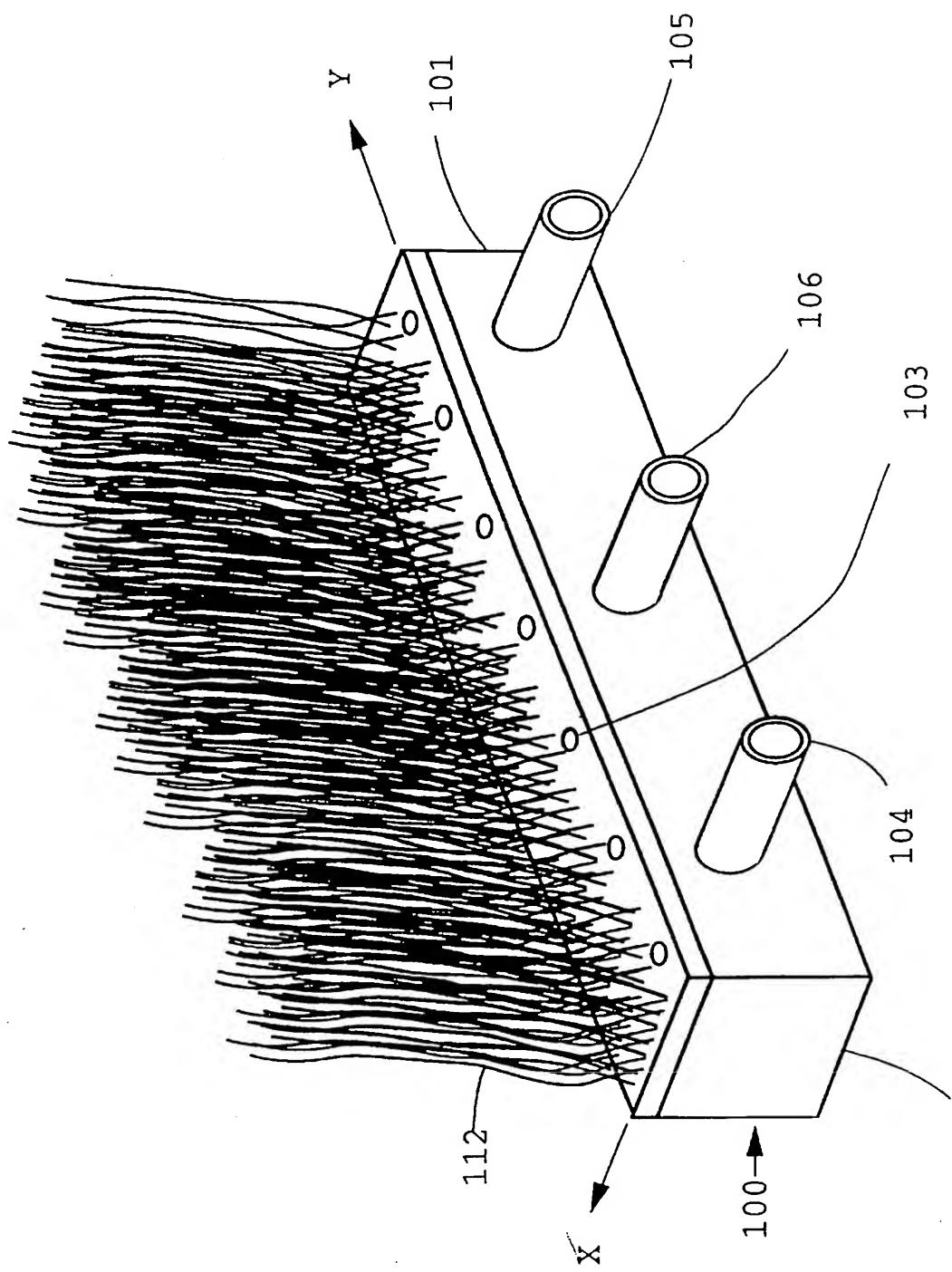


FIG. 5

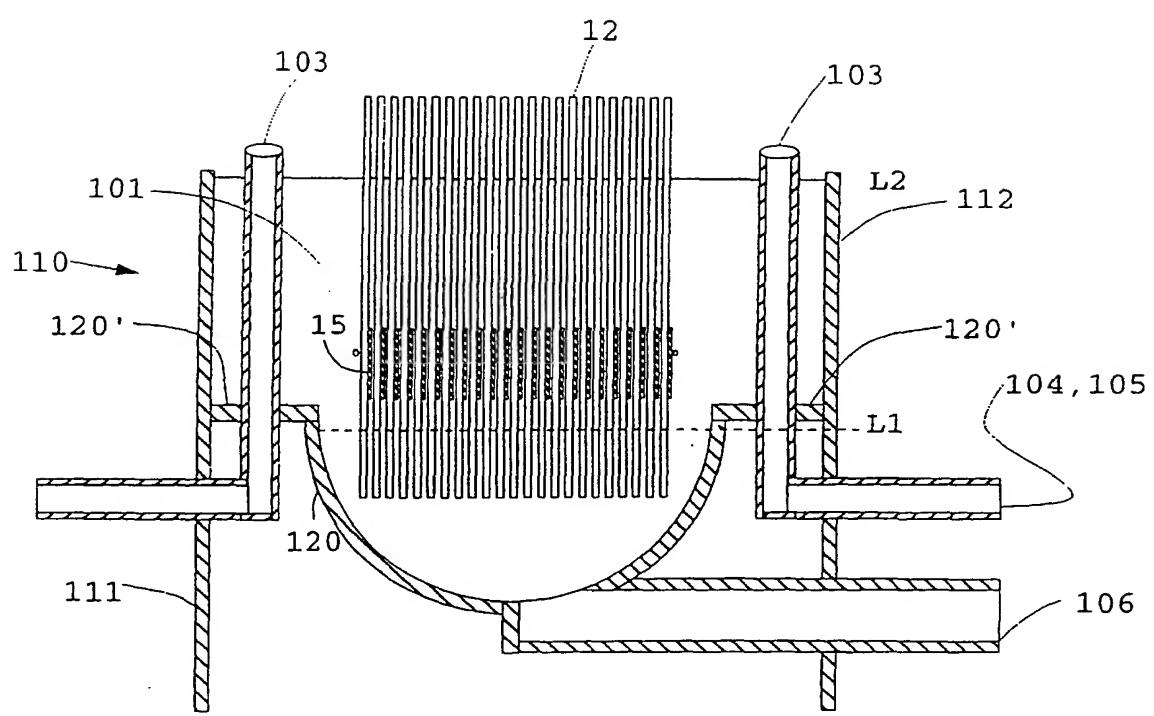


FIG. 6

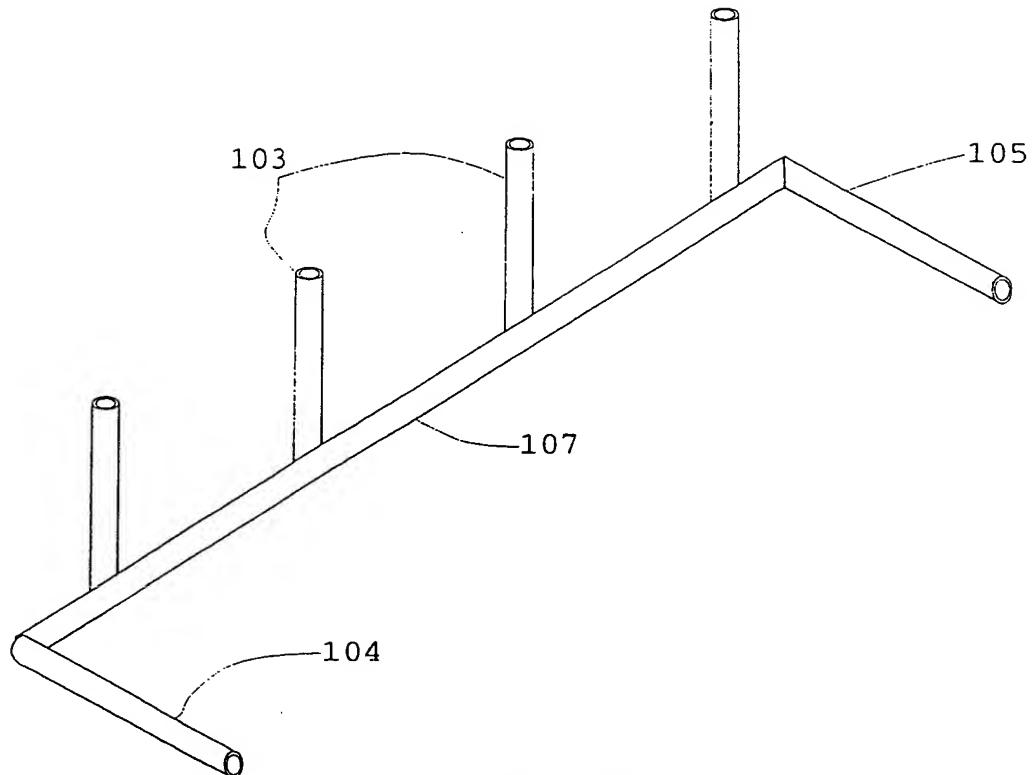


FIG. 7A

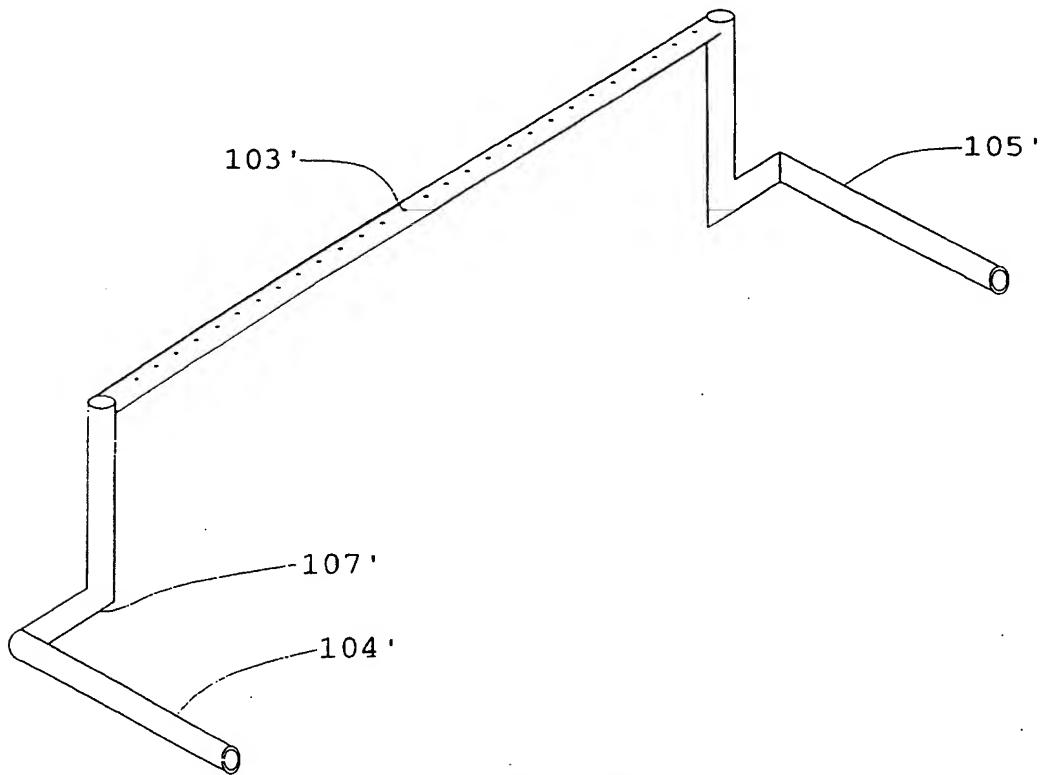


FIG. 7B

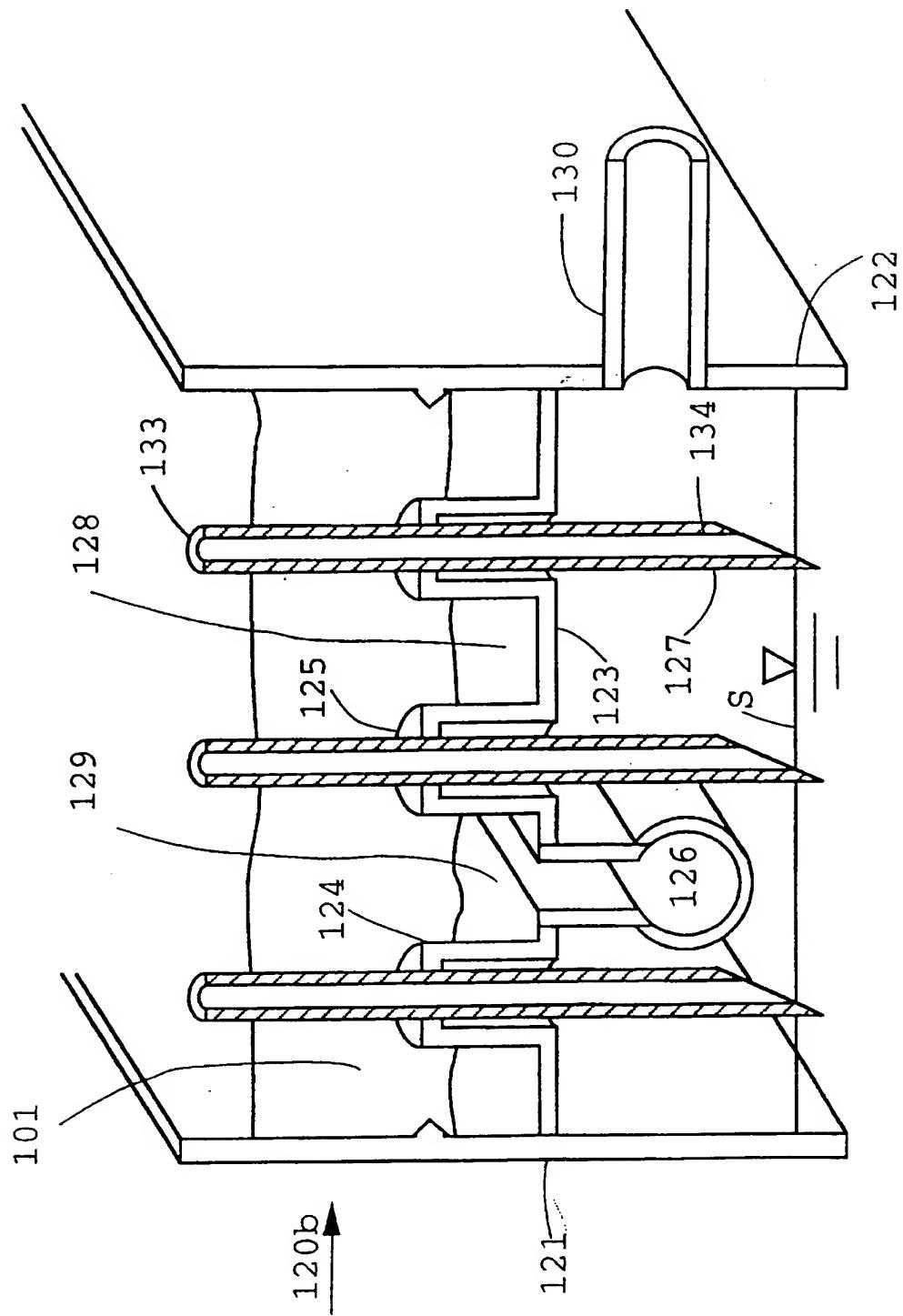


FIG. 8

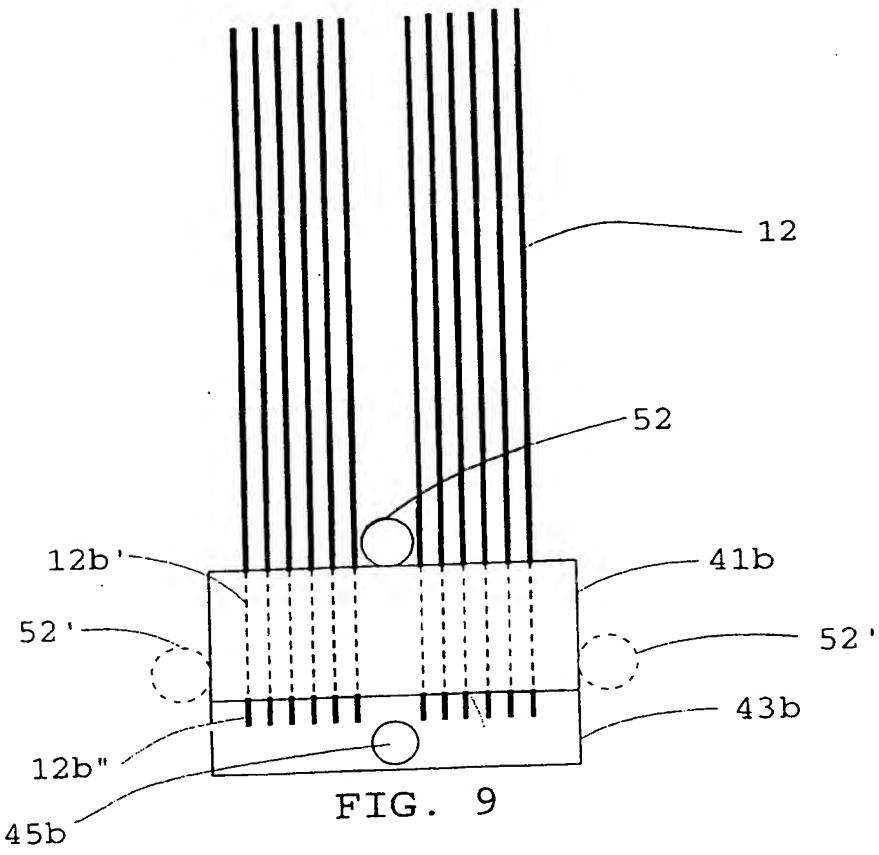
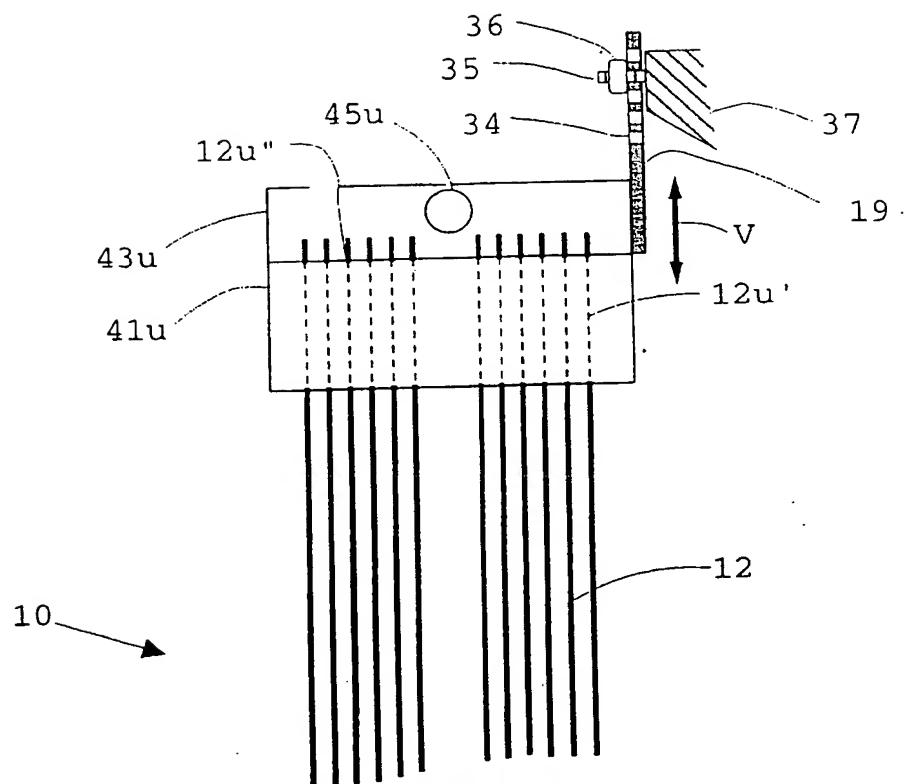


FIG. 9

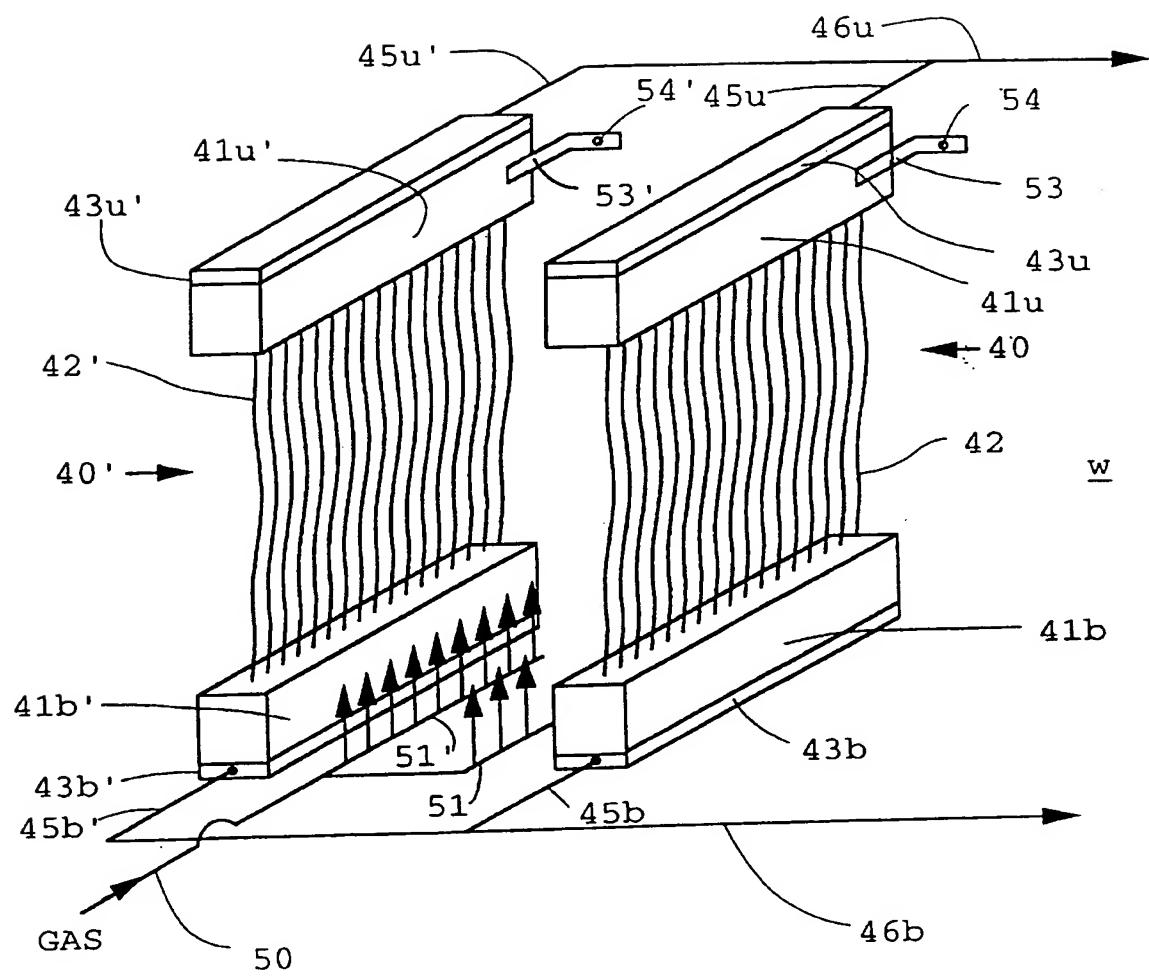


FIG. 10

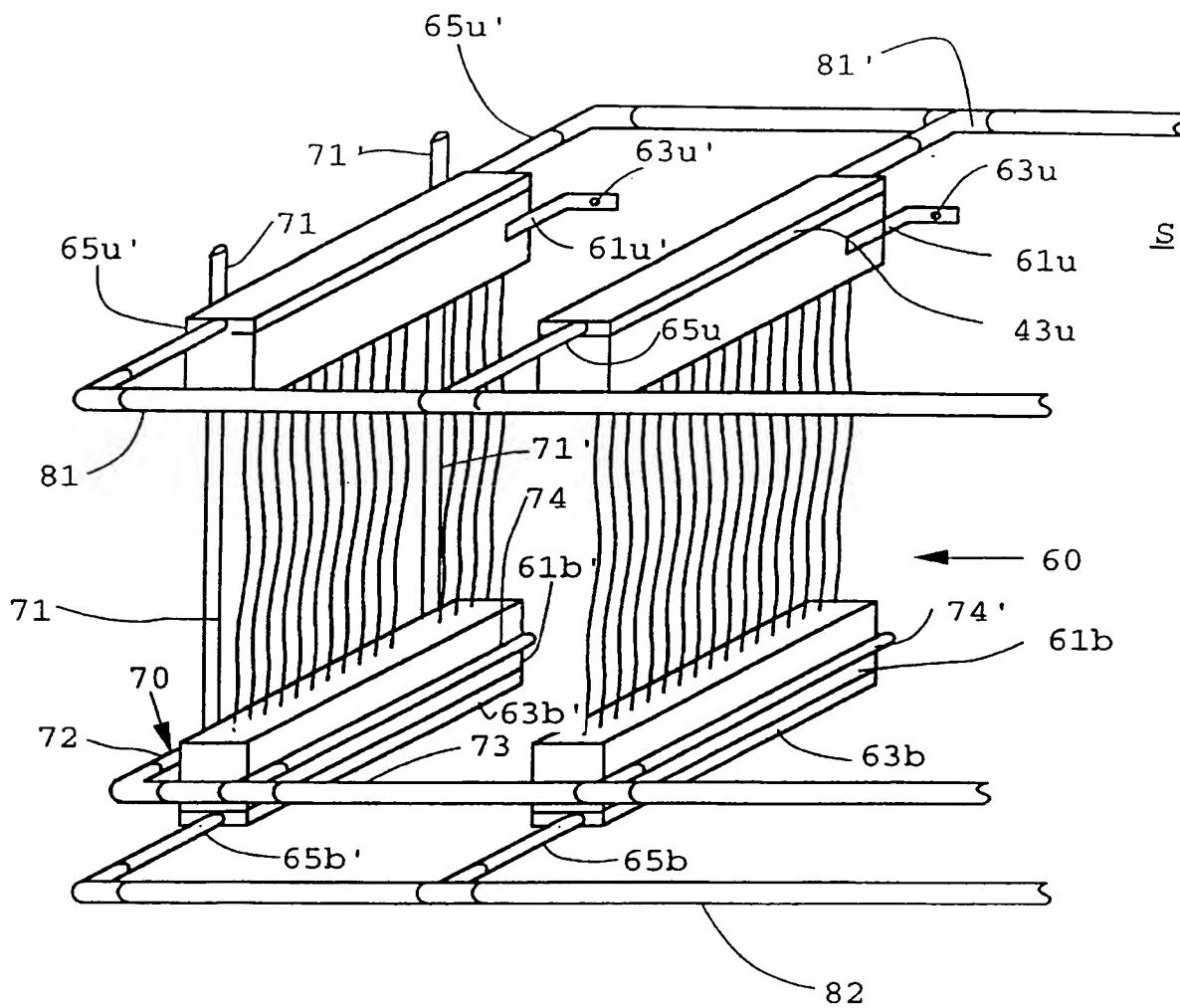


FIG. 11

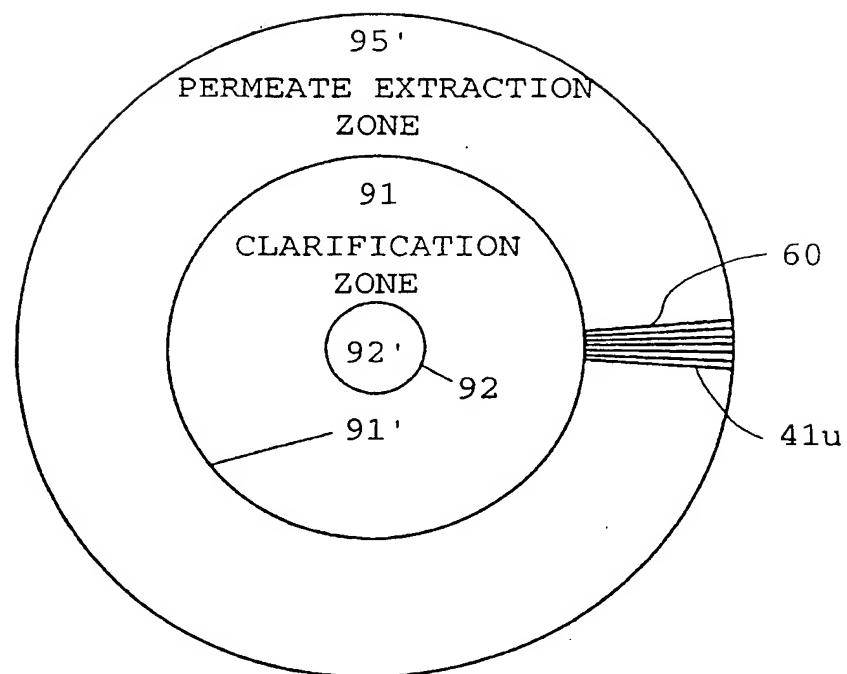
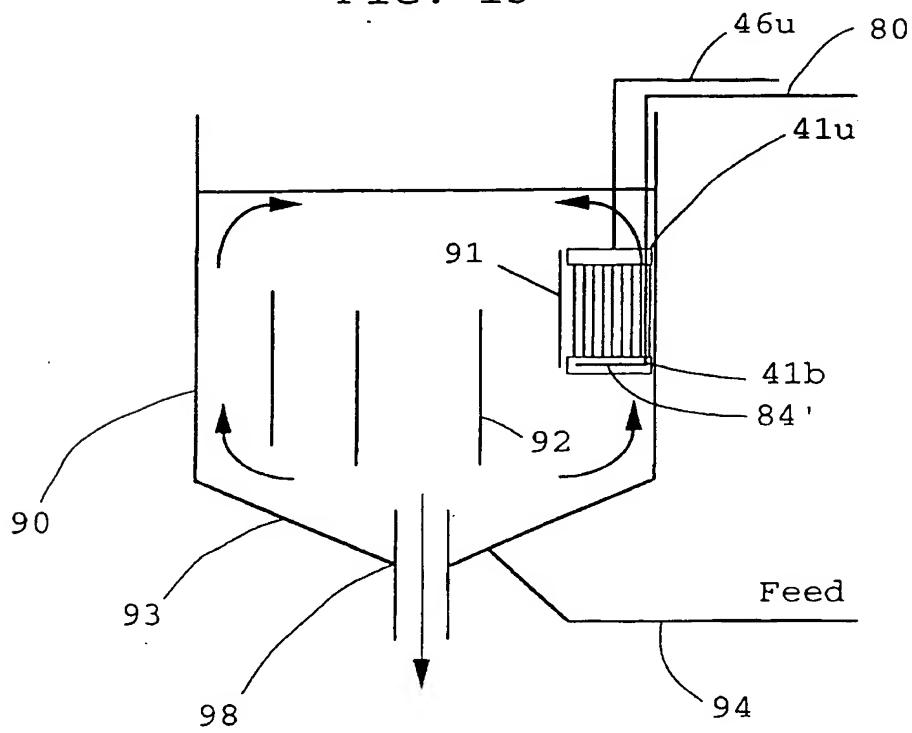


FIG. 13



SLUDGE REMOVAL

FIG. 12

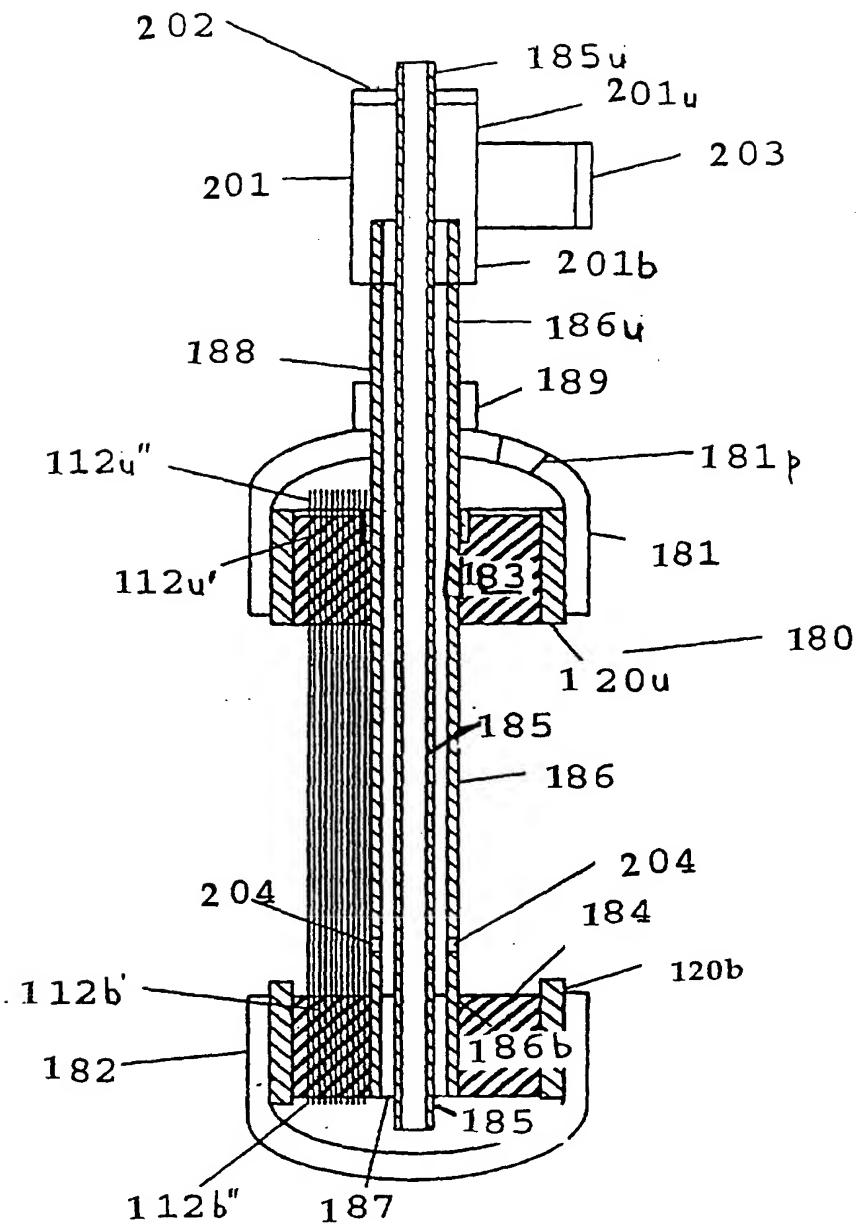


Fig. 14